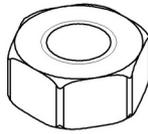
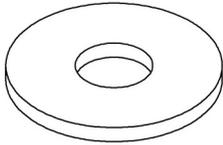


## Aufbauanleitung / assembly instructions mod.

### 6514, 6515 LEO Holzfuß, fest

(L: 140 & 160 cm)



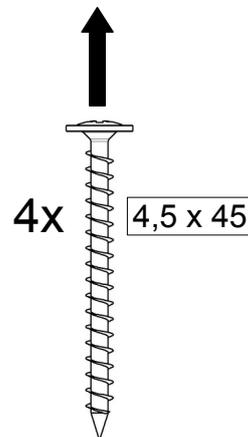
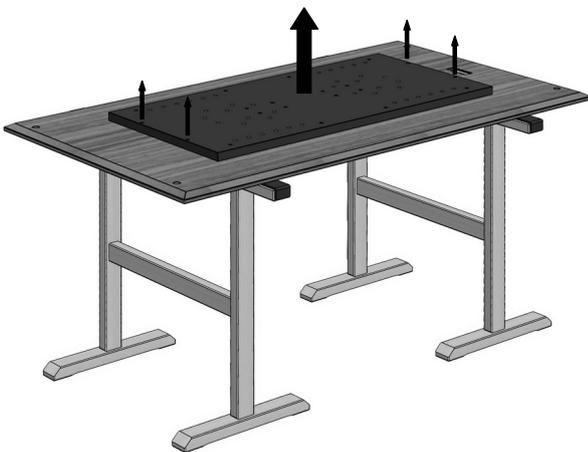
**8x**  
30 x 10,5  
Unterbaupaket

**8x**  
M10  
Unterbaupaket

**20x**  
4,5 x 45  
Oberbau

1. Montagematerial.

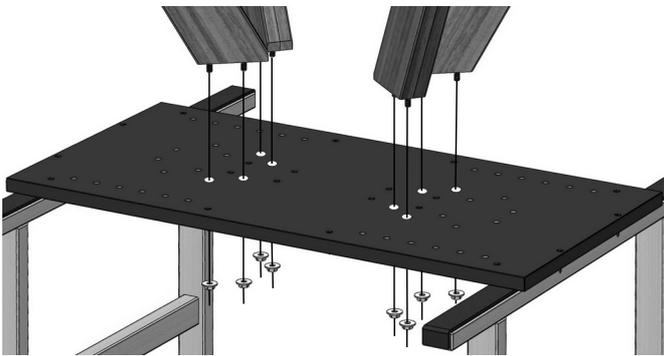
1. Fitting material.



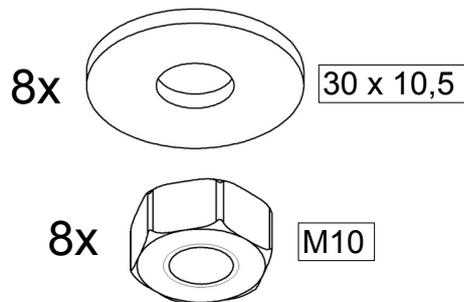
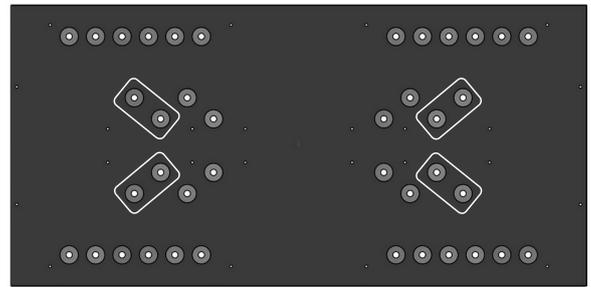
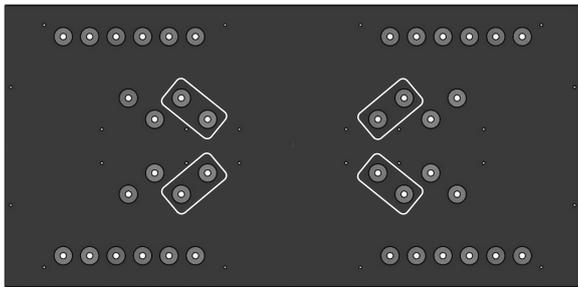
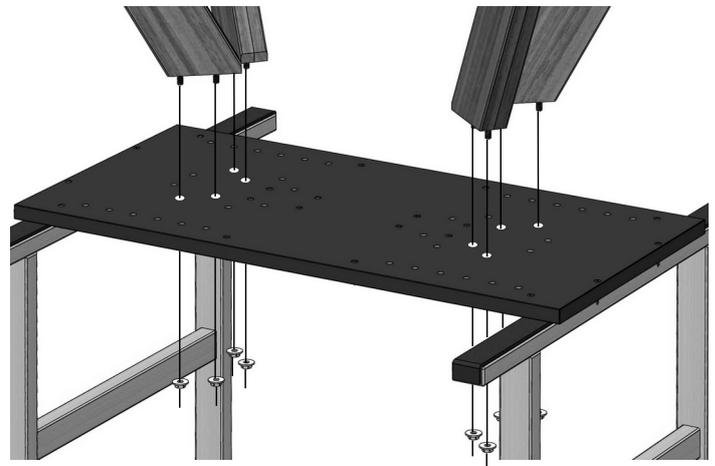
2. Den Oberbau umgedreht auf gepolsterten Montageböcken ablegen.  
Den Plattenträger von dem Tischoberbau abschrauben.

2. Put the tabletop upside down onto padded assembling trestles.  
Unscrew the holding plate from the tabletop.

6514 (L = 1.400)

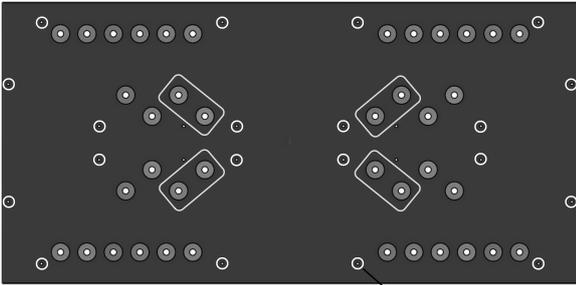


6515 (L = 1.600)

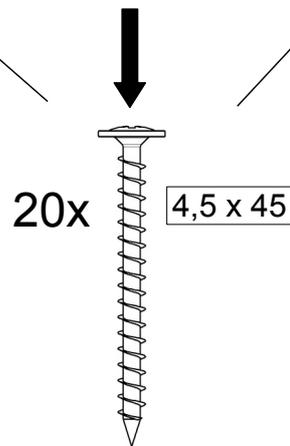
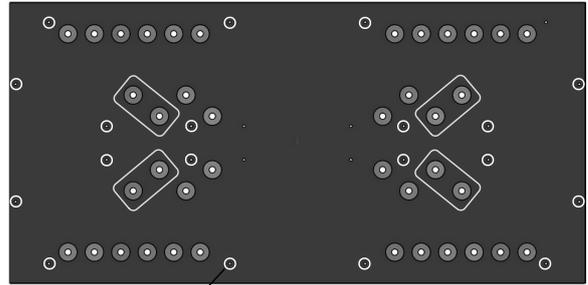


3. Die Bolzen der Tischbeine in die im Bild gezeigten Löcher stecken. Jeden Bolzen mit mit einer Unterlegscheibe und einer Mutter fixieren.
3. *Stick the bolts of the table legs into the holes which are shown in the picture above. Fix each bolt with a washer and a nut.*

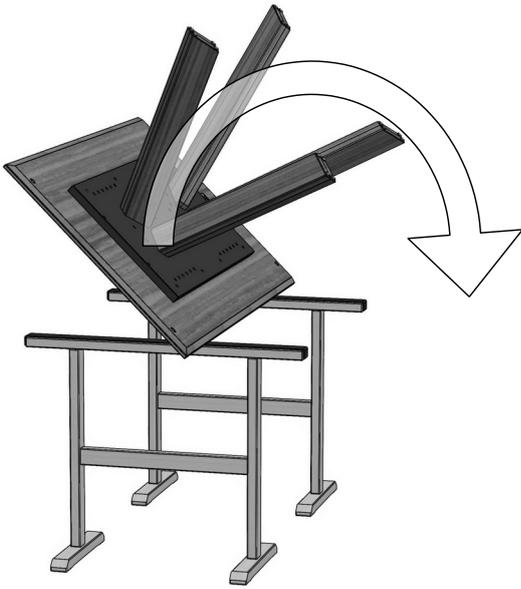
6514 (L = 1.400)



6515 (L = 1.600)



4. Die Sperrholz-Platte des vormontierten Unterbaus nun wieder an den Oberbau schrauben. Auch die zusätzlichen Spax-Schrauben eindrehen.
4. Screw on the plywood-plate of the pre-assembled tablebase to the table top again. Also screw in the additional Spax-screws.



5. Den Tisch wenden ohne die FüÙe zu belasten ...  
5. *While turning the table the feet must not touch the ground ...*

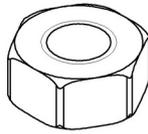
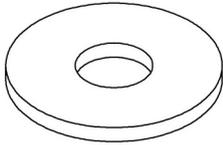


6. ... und dann gleichzeitig alle 4 Tischbeine auf dem Boden absetzen.  
**Fertig.**  
6. ... and then put all the 4 table-legs onto the floor synchronistically.  
**Ready.**

## Aufbauanleitung / assembly instructions mod.

### 6516, 6517 LEO Holzfuß, fest

(L: 190 & 220 cm)



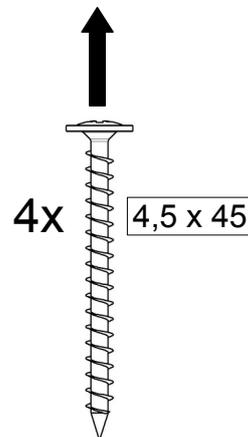
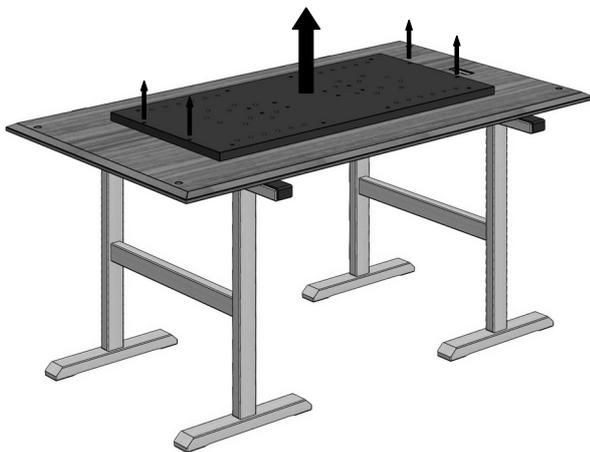
**8x**  
30 x 10,5  
Unterbaupaket

**8x**  
M10  
Unterbaupaket

**20x**  
4,5 x 45  
Oberbau

1. Montagematerial.

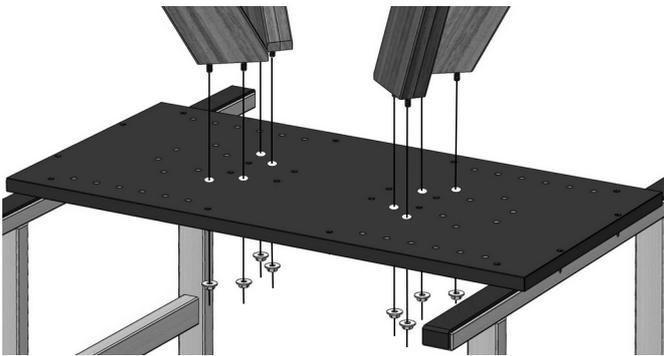
1. Fitting material.



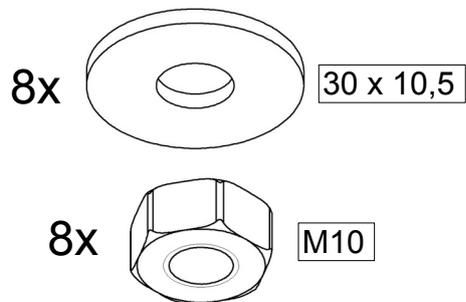
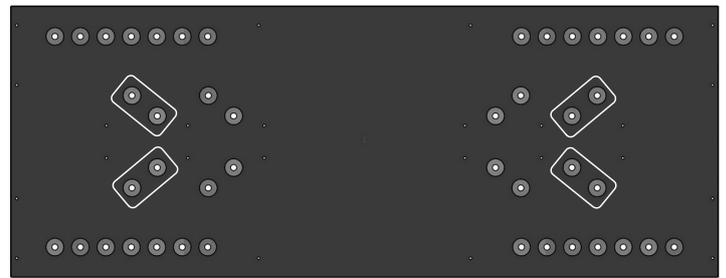
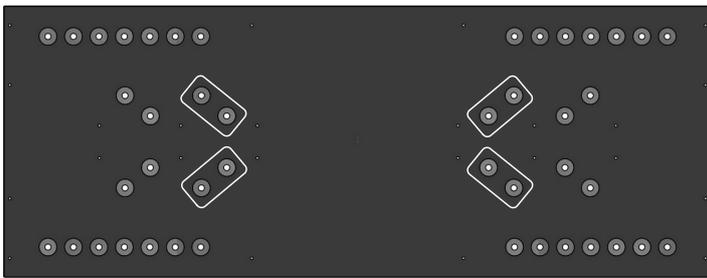
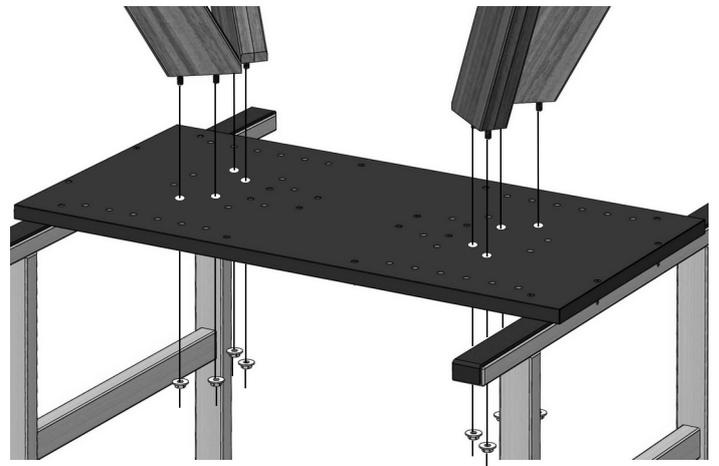
2. Den Oberbau umgedreht auf gepolsterten Montageböcken ablegen.  
Den Plattenträger von dem Tischoberbau abschrauben.

2. Put the tabletop upside down onto padded assembling trestles.  
Unscrew the holding plate from the tabletop.

6516 (L = 1.900)

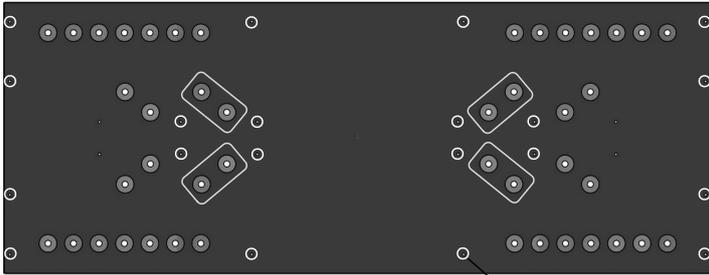


6517 (L = 2.200)

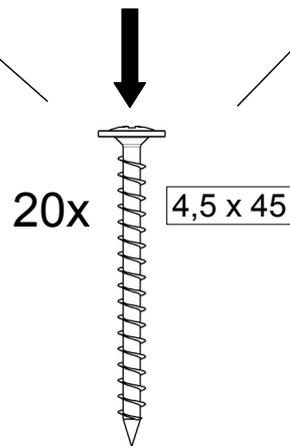
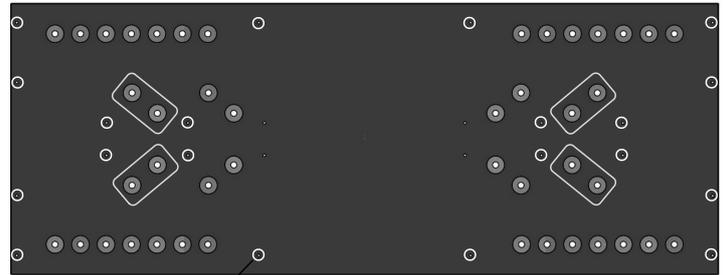


3. Die Bolzen der Tischbeine in die im Bild gezeigten Löcher stecken. Jeden Bolzen mit mit einer Unterlegscheibe und einer Mutter fixieren.
3. *Stick the bolts of the table legs into the holes which are shown in the picture above. Fix each bolt with a washer and a nut.*

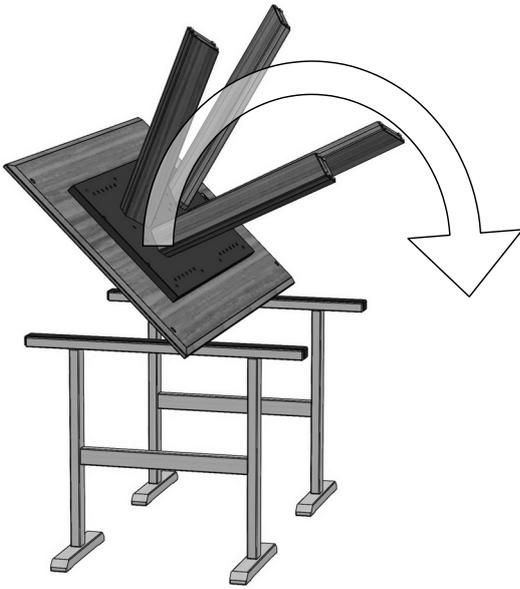
6516 (L = 1.900)



6517 (L = 2.200)



4. Die Sperrholz-Platte des vormontierten Unterbaus nun wieder an den Oberbau schrauben. Auch die zusätzlichen Spax-Schrauben eindrehen.
4. Screw on the plywood-plate of the pre-assembled tablebase to the table top again. Also screw in the additional Spax-screws.



5. Den Tisch wenden ohne die FüÙe zu belasten ...  
5. *While turning the table the feet must not touch the ground ...*



6. ... und dann gleichzeitig alle 4 Tischbeine auf dem Boden absetzen.  
**Fertig.**  
6. ... *and then put all the 4 table-legs onto the floor synchronistically.*  
**Ready.**